

Collet block with wiper seals on both ends

E20 collet holder

Retractable pin to lock dividing disc

5mm swivel spacer to allow flutes to clear guide pin when selecting next flute for grinding

Dividing disc for multi faceted cutters

X & Y axis collet block adjustment dials

Bolt to set azimuth angle

Knob to set inclination angle

Cap screw to set rotation angle

Cutter flute guide pin

Collet stroke adjusting rod

Rubber covers

Inclination stop. Used for grinding milling cutters and rocking away from grinding wheel on the back stroke.

Loosen screw to tilt inclination stop 90° when not required.

Slots for T-slot bolt to fasten to universal grinder

Collet block can be exchanged with a lathe tool holder block or drill bit holder

Universal grinder tool & cutter attachment

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